

FEELER QMP-32A APC

Kind : Vertical machining center
Brand : FEELER
Model : QMP-32A APC
Year : 2013
Serial Nr: QMGNPO34
Stock Nr : 9649



3 + 2 axes machine
 4 axes simultaneously managed

TECHNICAL DETAILS

- Number of axes	: 3
MILLING SPINDLE	
- Tool holder type	: BBT40
- Spindle power	: 22 [kW]
- Spindle speeds	: 10000 [rpm]
LINEAR AXES	
- Travels on X/Y/Z axes	: 800 x 520 x 505 [mm]
TOOL CHANGER	
- Auto. Tool Changer type	: Arm type
- Tool magazine capacity	: 50
PALLET CHANGER	
- Pallet size	: 700 x500 [mm]
- Pallets number	: 2
- Distance table / spindle nose (min./max.)	: 148-653 [mm]
- Maximum weight upon table	: 200 [kg]
POWER SUPPLY	
- Supply voltage	: 380 [V]
- Total installed power	: 25 [kVA]
WEIGHT & DIMENSIONS	
- Machine floor space	: 3300 x 3175 [mm]
- Machine height	: 2950 [mm]

Kind : Vertical machining center

Brand : FEELER

Model : QMP-32A APC

Year : 2013

Serial Nr: QMGNPO34

Stock Nr : 9649

- Machine weight : 7500 [kg]

MACHINE HOURS

- Number of working hours : 6200 [h]

EQUIPMENT

- CNC : Fanuc Oi-MD

- Electronic handwheel

- Type of divisor : full 4th-5th axis

* Manufacturer : GSA

* Model : CNCT 100

* Travel 4th axis : -20 / +120 [°]

* Indexing precision 4th axis : positioned (0,001°)

* travel 5th axis : 360 [°]

* indexing precision 5th axis : positioned (0,001°)

- COOLANT TANK

* with high-pressure pump : 20 [bars]

- Coolant through spindle

- Chips conveyor : HAKUSAN

- Tool probe : Renishaw

- Electric transformer : 380 / 200 [V]

- Tool-holders : 1 lot