

## CITIZEN L20E IX

**Kind :** Swiss-type cnc lathe  
**Brand :** CITIZEN  
**Model :** L20E IX  
**Year :** 2011  
**Serial Nr:** QE0537  
**Stock Nr :** 10081



### TECHNICAL DETAILS

- Number of axes : 7
- Number of spindles : 2
- MAIN SPINDLE
  - Max. bar diameter : 20 [mm]
  - Max. machining length : 200 [mm]
  - Spindle speeds : 10000 [rpm]
  - Spindle power : 3,7 [kW]
  - C axis indexing precision : 0.001 [°]
- COUNTER-SPINDLE
  - Max. bar diameter : 20 [mm]
  - Spindle speeds : 8000 [rpm]
  - Spindle power : 1.5 [kW]
  - C axis indexing precision : 0.001 [°]
- GUIDE BUSH HOLDER 1
  - Number of positions : 10
  - Number of motorized positions : 5
  - Live tools speed : 5000 [rpm]
- END ATTACHMENT
  - Number of positions : 4
- SECONDARY OPERATION
  - Number of positions : 3
- POWER SUPPLY
  - Supply voltage : 400 [V]
- WEIGHT & DIMENSIONS

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- Machine floor space : 2.110 x 1.085 [mm]  
- Machine height : 1.832 [mm]  
- Machine weight : 2.200 [kg]  
MACHINE HOURS  
- Number of working hours : 32.264 [h]

#### **EQUIPMENT**

- CNC : Meltas  
- Rotating guide bush  
- Parts catcher  
- Parts conveying strip  
- Ejection of workpiece  
- Chips conveyor  
- Coolant tank : COOLBLASTER  
\* with high-pressure pump : 140 [bars]  
- Bar loader : FMB MINIMAG 20