

## SW BA322

**Kind :** Horizontal machining center

**Brand :** SW

**Model :** BA322

**Year :** 2014

**Serial Nr:** 2330175

**Stock Nr :** 10526



### TECHNICAL DETAILS

- Number of axes	: 5
<b>MILLING SPINDLE</b>	
- Tool holder type	: HSK63
- Spindle power	: 32 [kW]
- Spindle speeds	: 17500 [rpm]
- 1 - Saisie libre	: distance 300 mm
<b>LINEAR AXES</b>	
- Travels on X/Y/Z axes	: 300x450x375 [mm]
<b>TOOL CHANGER</b>	
- Auto. Tool Changer type	: Bras chargeur
- Tool magazine capacity	: 2 x 40 outils
<b>MACHINE HOURS</b>	
- Number of hours under power	: 28280 [h]
- Number of working hours	: 6868 [h]

### EQUIPMENT

- CNC	: SIEMENS 840D SL
Interface	: Ethernet / RS232 / USB / PCMCIA
- 1 - Saisie libre	
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- Coolant tank	: KNOLL PN100/100-710
* with high-pressure pump	: 70 [bars]
* Coolant through spindle	

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\* with paper filtering unit

\* with cooling unit for coolant

- Chips conveyor : A Raclettes KNOLL 550K-1

- 1 - Saisie libre

- Electric transformer

- 1 - Saisie libre : 250 bars

- Tool-holders : 314